

# AQUAVALVE SERVICE INSTRUCTIONS

The Aquavalve can be serviced in place without removing any plumbing or hoses.



#### SERVICING INTERVAL

It is recommended that the Aquavalve is greased annually, or after a long period sitting unused. If damage occurs to the Aquavalve and it no longer operates correctly the seals can be renewed.

# **CAUTION**

Handling of raw effluent is hazardous.

Take all precautions such as gloves and, protective clothing.

Empty tanks and hoses and flush with clean water whenever possible.

# SERVICE KITS

Part #	Description
90976	Silicon Lube Case only
90316	Seal Kit for Aquavalve including Silicon Lube

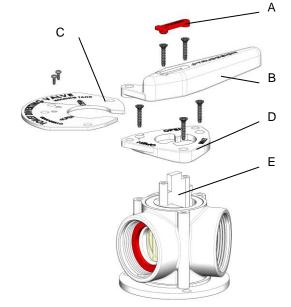






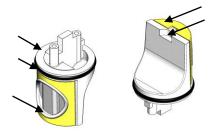
#### DISASSEMBLY INSTRUCTIONS

- 1. Unscrew fascia (C) by undoing the two screws and remove.
- 2. Unscrew top plate (D) by unscrewing 3 screws.
- 3. Remove rotor and top plate (E) by pulling upwards on the handle B with a twisting motion.



#### GREASING and CLEANING VALVE

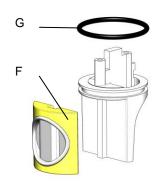
Remove any excess calcium build up inside the valve by using the back of a hacksaw blade and scrapping it away.



Apply silicon lube to the seal and O Ring and simply reassemble.

### RENEWING SEALS WITH NEW SEAL KIT - 90316

- 1. Remove silicone seal and seal holder (F).
- 2. Remove o-ring (G) by carefully prying from groove. Take care not to damage rotor.
- 3. Fit new o-ring into groove.
- 4. Fit new silicone seal and seal holder.
- 5. Grease as per instructions above and reassemble.
- 6. Scrape excess calcium build up from inside of valve away by using the back of a hacksaw blade.



The information contained in this information sheet is for general information purposes only. The information is provided by TruDesign and while we endeavor to keep the information up to date and correct, we make no representations or warranties of any kind, express or implied, about the completeness, accuracy, reliability, suitability or availability. Any reliance you place on such information is therefore strictly at your own risk.

